

CIGARETTE SPECIFICATION

LOUISVILLE  
MARLBORO LIGHTS 100 REGULAR FTB - CORK/WHT TPG  
BRAND CODE-0190 (STD)(CW)

EFFECTIVE DATE: 11/01/92  
STANDARD PRODUCTION  
CORK WHITE TIPPING

APPLIES TO EXPORT FORMULAS: 422

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	18.0	MG/CIGT	10.5	+-	11.5
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	67.0	MM							
FILTER LENGTH	:	31.5	MM							
TIPPING LENGTH	:	36.000	MM							
TOTAL R.T.D.	:	5.10	IN. H2O							
DILUTION TARGET	:	33.0	+-	5.0	%					

TIPPING PAPER : 72MM X 3500M CK/WHT SOL PPT KC 236M2 12-864-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A  
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX MA 888-0 PVA 62-094-A  
: FULLTR WD 3921L PVA 61-060-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 27CU/0.6%(K/D156/E12756) 10-703-A  
REPLACE WITH : 27.00MM X 6700M 27CU/0.6%/100% FLAX 10-773-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : LOOSE ENDS: < 0.5000 GRAMS/50 CIGARETTES  
: FIRMNESS: 3.10MM @ PACK O.V.%

REASON FOR CHANGE : BLEND CHGD TO 13% BLDLT, NO FILLER CODE CHG, RET  
: TO TROP FILLER REMOVED FROM SPEC, CIGT PAPER SLIT  
: WIDTH CHGD TO 27MM (10-773-A) ON USE UP/REPLACE  
: BASIS, WTS CHGD, EFF. WHEN CURRENT FILLER DEPLETED

PREPARED BY : C. F. VEALEY PRINTING DATE : 10/23/92  
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APPROVED BY: E. Ruble SUPERCEDES SPECIFICATION DATED: 1/22/92

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